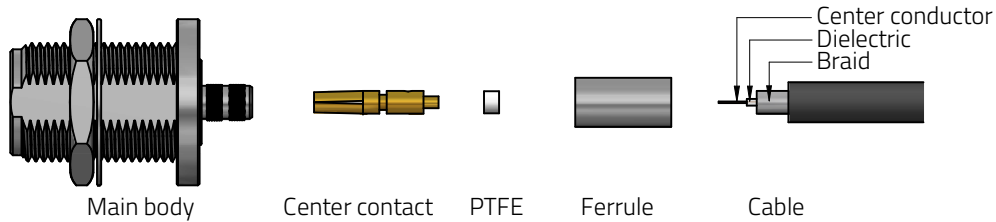
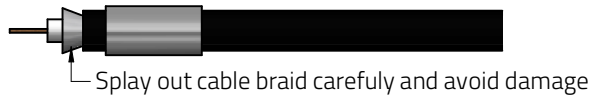


**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



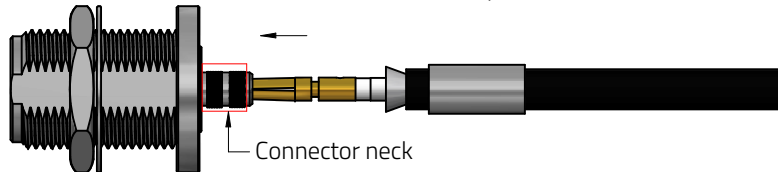
**Step 2.** Please slide ferrule onto cable and splay out cable braid



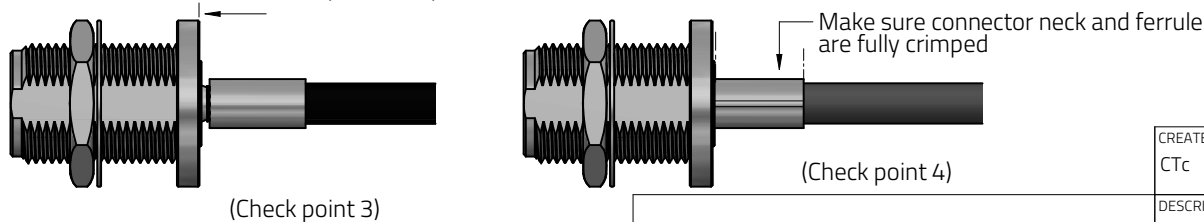
**Step 3.** Place PTFE at the back of center contact. Slide them together up to cable dielectric and solder cable center conductor using minimum amount of solder paste through solder hole (check point 2)



**Step 4.** Push cable with center contact into connector main body until perceptible point. Cover cable braid over connector neck carefully



**Step 5.** Push ferrule toward main body and crimp ferrule with tool hex size : .213"



**Assembly Method :**

Center contact : Soldered  
Outer contact : Crimp

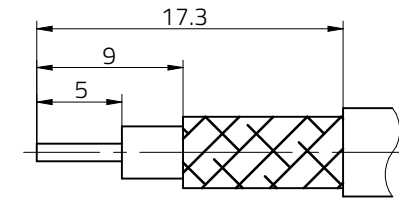
**Crimp Tool PN :** 600600

**Crimp Head PN :** 60060060101



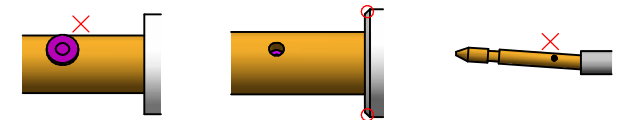
**Cable Type :** Flexible Cable Low Loss 200

**Cable Strip Dimensions (mm) :**

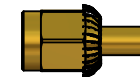


**Check Point :**

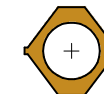
1. No damaged components; and no split cable after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Please double check connector interface or coaxial cable status if cable braid exposes. Simply remove or cut exposed cable braid with scissor or utility knife after check



4. No significant dog ear after crimping



CREATED  
CTc

CHECKED  
JCh

DESCRIPTION

**Assembly instructions**

**604 265 22 41 15 20**

REVISION  
001.001

STATUS  
Valid

DATE  
2022-04-15

BUSINESS UNIT  
eiCan



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